



TECHNICAL DATA SHEET

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FLAT SYNTHETIC NITROCELLULOSE LACQUER
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PRODUCT: A low VOC, Flat Gray synthetic nitrocellulose resin lacquer ready for spray application. All colors are lead and chromate free. Provides a rapid, tack free and dry hard condition at temperatures lower than curing type resins.

PROPERTIES: COLORS..... Various Colors
 GRIND..... Not Under 5
 SPECULAR GLOSS..... Varies By Color
 VISCOSITY, #4 Ford Cup..... Not Over 25 Sec.
 VOLATILE ORGANIC CONTENT..... Max 3.39 lbs/ Gal

DRYING TIME AT 75 DEGREES F:

TO TOUCH: WITHIN 15 MINUTES
DRY HARD: WITHIN 40 MINUTES

USES: (1). Ammunition
 (2). Machinery
 (3). Steel Surfaces
 (4). Equipment
 (5). Camouflage Requirements



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APPLICATION & REDUCTION:

This coating should only be applied by spray application due to its fast dry properties. Spray one tack coat followed by one full wet coat. The use of MIL-C-8514C and TT-P-1757B Primers, or other recommended lacquer resistant primers, are normally required for use under this lacquer topcoat.

SURFACE PREPARATION:

Surface must be clean, dry and free of all contamination before application. Substrate must be clean and free of all oil, grease and foreign material. Badly rusted or pitted steel should be cleaned by commercial sandblasting and primed the same day.

PRECAUTIONS:

Contents are FLAMMABLE.

Keep away from heat and open flame.

KEEP OUT OF THE REACH OF CHILDREN.

Do not take internally.

Avoid breathing vapor or mist.

Do not use in tank or pit without proper protection.

Read Material Safety Data Sheet before use of this product.